



PRODUCT DATA SHEET

ECONO-HEC

Rheology Modifier for Workover/Completion Fluids

DESCRIPTION

ECONO-HEC is a high quality hydroxyethyl cellulose (HEC) polymer for use as a viscosifier in workover and completion fluids. Fluids made with ECONO-HEC are clean and clear for minimal damage to the formation.

PRODUCT FEATURES:

- **Low Residue content to minimize damage to the formation**
- **Provides clear, low solids fluids that are environmentally friendly.**
- **Compatible with biocides, oxygen scavengers, fluid loss additives and foam control agents typically used in workover/completion fluids**
- **Can be broken with acids, enzymes or oxidizers for maximum potential of hydrocarbon recovery**

PROPERTIES

Item	Specifications
Viscosity, 1% Aqueous Solution	4400-6500cPs
pH @ 25degC, 1% Aqueous Solution	6.0-7.0
Water Insolubles	0-1.5%
Particle Size: thru 20 Mesh	98-100%

Please read and understand the Material Safety Data Sheet (MSDS) before using this product.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information nor do we offer any warranty against patent infringement.



P.O. Box 450246
Houston, TX 77245-0246
USA Toll free: (800) 231-2066
Phone: (713) 723-8416
Fax: (713) 723-1845
URL: www.EconomyPolymers.com
E-mail: economy@economypolymers.com