SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Identifier
Product Form: Mixtures
Product Name: Ecopol-14
Synonyms: Cationic Guar Gum
Intended Use of the Product
Use of the Substance/Mixture: Gelling Agent. For professional use only.

Name, Address, and Telephone of the Responsible Party
Customer
Economy® Polymers & Chemicals
435 E. Anderson Road
77047 Houston, TX
T 713-723-8416
www.economypolymers.com

Emergency Telephone Number
Emergency number: CHEMTREC 1-800-424-9300 (US); 703-527-3887 (International, collect calls are accepted)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture
Comb. Dust

Label Elements
GHS-US Labeling
Signal Word (GHS-US): Warning
Hazard Statements (GHS-US): May form combustible dust concentrations in air

Other Hazards
Other Hazards Not Contributing to the Classification: Inhalation may aggravate those with pre-existing conditions including: skin, eye, and respiratory conditions.

Unknown Acute Toxicity (GHS-US): Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances
Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride</td>
<td>(CAS No) 65497-29-2</td>
<td>60 - 100</td>
<td>Comb. Dust</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures
General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persist.

Ingestion: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.

Inhalation: May cause respiratory irritation.

Skin Contact: Contact during a long period may cause light irritation.

Eye Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.

Ingestion: Gastrointestinal irritation.

Chronic Symptoms: Not available

Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIREFIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Water spray, dry chemical, foam, carbon dioxide.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion, keep dust levels to a minimum and follow applicable regulations.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.


Other information: Do not allow run-off from fire fighting to enter drains or water courses.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid breathing (dust). Use only outdoors or in a well-ventilated area. Do not allow product to spread into the environment. Do not get in eyes, on skin, or on clothing. Use only non-sparking tools.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).


For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.


Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.
SECTION 7:  HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Do not pressurize, cut, or weld containers. May form combustible dust concentrations in air. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion, keep dust levels to a minimum and follow applicable regulations.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities


Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely high or low temperatures, direct sunlight, ignition sources, incompatible materials.


Storage Area: Store locked up.

Specific End Use(s)

Gelling Agent. For professional use only.

SECTION 8:  EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

No additional information available

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use explosion-proof equipment.


Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Not available

Respiratory Protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust are expected to exceed exposure limits.

Other Information: When using, do not eat, drink or smoke.

SECTION 9:  PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Yellow powder</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild Bean-like</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>8-11 (0.5% soln)</td>
</tr>
<tr>
<td>Relative Evaporation Rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 150 °C (302°F)</td>
</tr>
</tbody>
</table>
Auto-ignition Temperature: Not available
Decomposition Temperature: Not available
Flammability (solid, gas): Not available
Lower Flammable Limit: Not available
Upper Flammable Limit: Not available
Vapor Pressure: Not available
Relative Vapor Density at 20 °C: Not available
Relative Density: Not available
Specific Gravity: 1.5
Solubility: Forms a gel.
Log Pow: Not available
Log Kow: Not available
Viscosity, Kinematic: Not available
Viscosity, Dynamic: Not available

SECTION 10: STABILITY AND REACTIVITY
Reactivity: Hazardous reactions will not occur under normal conditions.
Chemical Stability: Stable at standard temperature and pressure. Risk of dust explosion.
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

SECTION 11: TOXICOLOGICAL INFORMATION
Information on Toxicological Effects - Product
Acute Toxicity: Not classified
LD50 and LC50 Data: Not available
Skin Corrosion/Irritation: Not classified
pH: 8-11 (0.5% soln)
Serious Eye Damage/Irritation: Not classified pH: 8-11 (0.2% soln)
Respiratory or Skin Sensitization: Not classified
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not available
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: May cause respiratory irritation.
Symptoms/Injuries After Skin Contact: Contact during a long period may cause light irritation.
Symptoms/Injuries After Eye Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.
Symptoms/Injuries After Ingestion: Gastrointestinal irritation.
Information on Toxicological Effects - Ingredient(s)
LD50 and LC50 Data
<table>
<thead>
<tr>
<th>Ingredient</th>
<th>LD50 (oral)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride (65497-29-2)</td>
<td>12500.000 mg/kg</td>
</tr>
</tbody>
</table>
Ecopol-14
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**SECTION 12: ECOLOGICAL INFORMATION**

**Toxicity**
**Persistence and Degradability** Not available

**Bioaccumulative Potential**

Ecopol-14
Bioaccumulative Potential Not established.

**Mobility in Soil** Not available

**Other Adverse Effects**
**Other Information:** Avoid release to the environment.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Recommendations:** Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

**SECTION 14: TRANSPORT INFORMATION**

In Accordance With ICAO/IATA/DOT/TDG

**UN Number** Not regulated for transport

**UN Proper Shipping Name** Not regulated for transport

**Additional Information** Not regulated for transport

**Transport by sea** Not regulated for transport

**Air transport** Not regulated for transport

**SECTION 15: REGULATORY INFORMATION**

**US Federal Regulations**

Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride (65497-29-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

**US State Regulations**
No additional information available

**Canadian Regulations**

Ecopol-14
WHMIS Classification Uncontrolled product according to WHMIS classification criteria

Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride (65497-29-2)
Listed on the Canadian DSL (Domestic Substances List) inventory.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by CPR.

**SECTION 16: OTHER INFORMATION**

**Revision date** : 02/26/2015

**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**GHS Full Text Phrases:**

<table>
<thead>
<tr>
<th>Comb. Dust</th>
<th>Combustible Dust</th>
</tr>
</thead>
<tbody>
<tr>
<td>May form combustible dust concentrations in air</td>
<td></td>
</tr>
</tbody>
</table>

**Party Responsible for the Preparation of This Document**

Economy Polymers & Chemicals
435 E. Anderson Road Houston, TX 77047
713-723-8416; 1-800-231-2066

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*