



Ecopol-13S

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision Date: 02/26/2015

Version: 1.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Identifier

Product Form: Mixture

Product Name: Ecopol-13S

Synonyms: Cationic Guar Gum

Intended Use of the Product

Use of the Substance/Mixture: Gelling Agent. For professional use only.

Name, Address, and Telephone of the Responsible Party

Customer

Economy® Polymers & Chemicals

435 E. Anderson Road

77047 Houston, TX

T 713-723-8416

www.economypolymers.com

Emergency Telephone Number

Emergency number : CHEMTREC 1-800-424-9300 (US); 703-527-3887 (International, collect calls are accepted)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Comb. Dust

Label Elements

GHS-US Labeling

Signal Word (GHS-US) : Warning

Hazard Statements (GHS-US) : May form combustible dust concentrations in air

Other Hazards

Other Hazards Not Contributing to the Classification: Inhalation may aggravate those with pre-existing conditions including: skin, eye, and respiratory conditions.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Mixture

Name	Product identifier	% (w/w)	Classification (GHS-US)
Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride	(CAS No) 65497-29-2	60 - 100	Comb. Dust
Fumaric acid	(CAS No) 110-17-8	1 - 5	Eye Irrit. 2A, H319

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persist.

Ingestion: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

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Most Important Symptoms and Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.

Inhalation: May cause respiratory irritation.

Skin Contact: Contact during a long period may cause light irritation.

Eye Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.

Ingestion: Gastrointestinal irritation.

Chronic Symptoms: Not available

Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIREFIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Water spray, dry chemical, foam, carbon dioxide.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion, keep dust levels to a minimum and follow applicable regulations.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Silicon oxides. Nitrogen oxides.

Other information: Do not allow run-off from fire fighting to enter drains or water courses.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid breathing (dust). Use only outdoors or in a well-ventilated area. Do not allow product to spread into the environment. Do not get in eyes, on skin, or on clothing. Use only non-sparking tools.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Collect spillage. Minimize generation of dust.

Contact competent authorities after a spill. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

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SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Do not pressurize, cut, or weld containers. May form combustible dust concentrations in air. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion, keep dust levels to a minimum and follow applicable regulations.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations. Ground/bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely high or low temperatures, direct sunlight, ignition sources, incompatible materials.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers.

Storage Area: Store locked up.

Specific End Use(s)

Gelling Agent. For professional use only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

No additional information available

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use explosion-proof equipment.

Personal Protective Equipment: Protective goggles. Gloves. Insufficient ventilation: wear respiratory protection. Protective clothing.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Not available

Respiratory Protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust are expected to exceed exposure limits.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Yellow solid, Powder
Odor	: Mild Bean-like
Odor Threshold	: Not available
pH	: 5 - 7 (0.5% soln)
Relative Evaporation Rate (butylacetate=1)	: Not available
Melting Point	: Not available
Freezing Point	: Not available
Boiling Point	: Not available
Flash Point	: > 150 °C (302 °F)

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Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20 °C	: Not available
Relative Density	: Not available
Specific Gravity	: 1.5
Solubility	: Forms a gel.
Log Pow	: Not available
Log Kow	: Not available
Viscosity, Kinematic	: Not available
Viscosity, Dynamic	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not available
Explosion Data – Sensitivity to Static Discharge	: Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Stable at standard temperature and pressure. Risk of dust explosion.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers.

Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Nitrogen oxides. Silicon oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity : Not classified

LD50 and LC50 Data Not available

Skin Corrosion/Irritation: Not classified **pH:** 5 - 7 (0.5% soln)

Serious Eye Damage/Irritation: Not classified **pH:** 5 - 7 (0.5% soln)

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not available

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May cause respiratory irritation.

Symptoms/Injuries After Skin Contact: Contact during a long period may cause light irritation.

Symptoms/Injuries After Eye Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.

Symptoms/Injuries After Ingestion: Gastrointestinal irritation.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data

Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride (65497-29-2)	
ATE (oral)	12500.000 mg/kg
Fumaric acid (110-17-8)	
LD50 Oral Rat	9300 mg/kg

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LD50 Dermal Rabbit	20000 mg/kg
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SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Fumaric acid (110-17-8)	
LC50 Fish 1	245 mg/l (Exposure time: 48 h - Species: Brachydanio rerio [static])
EC50 Daphnia 1	73.6 mg/l (Exposure time: 24 h - Species: Daphnia magna)
EC50 Other Aquatic Organisms 1	41 mg/l (Exposure time: 72 h - Species: Desmodemus subspicatus)
EC50 Daphnia 2	204 - 220 mg/l (Exposure time: 48 h - Species: Daphnia magna)

Persistence and Degradability Not available

Bioaccumulative Potential

Ecopol-13S	
Bioaccumulative Potential	Not established.

Fumaric acid (110-17-8)	
Log Pow	0.33 (at 23 °C)

Mobility in Soil Not available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

In Accordance With ICAO/IATA/DOT/TDG

UN Number Not regulated for transport

UN Proper Shipping Name Not regulated for transport

Additional Information Not regulated for transport

Transport by sea Not regulated for transport

Air transport Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Guar gum, 2-hydroxy-3-(trimethylammonio)propyl ether, chloride (65497-29-2)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

Fumaric acid (110-17-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	Y2 - Y2 - indicates an exempt polymer that is a polyester and is made only from reactants included in a specified list of low concern reactants that comprises one of the eligibility criteria for the exemption rule.

US State Regulations

Fumaric acid (110-17-8)	
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities	
U.S. - Louisiana - Reportable Quantity List for Pollutants	
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1	
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2	
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity	
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1	
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2	
U.S. - Massachusetts - Right To Know List	

