**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY**

**Product Identifier**
- **Product Form:** Mixtures
- **Product Name:** Liquid Poly-Gel
- **Synonyms:** Liquid Gel Concentrate
- **Intended Use of the Product**
  - **Use of the Substance/Mixture:** Gelling Agent. For professional use only.

**Name, Address, and Telephone of the Responsible Party**
- **Customer**
  - Economy® Polymers & Chemicals
  - 435 E. Anderson Road
  - 77047 Houston, TX
  - T 713-723-8416
  - [www.economypolymers.com](http://www.economypolymers.com)

**Emergency Telephone Number**
- **Emergency number:** CHEMTREC 1-800-424-9300 (US); 703-527-3887 (International, collect calls are accepted)

**SECTION 2: HAZARDS IDENTIFICATION**

**Classification of the Substance or Mixture**
- **Classification (GHS-US)**
  - Flam. Liq. 4 H227
  - STOT SE 3 H336
  - Asp. Tox. 1 H304
  - Aquatic Acute 2 H401
  - Aquatic Chronic 2 H411

**Label Elements**
- **GHS-US Labeling**
- **Hazard Pictograms (GHS-US):**

**Signal Word (GHS-US):** Danger

**Hazard Statements (GHS-US):**
- H227 - Combustible liquid
- H304 - May be fatal if swallowed and enters airways
- H336 - May cause drowsiness or dizziness
- H401 - Toxic to aquatic life
- H411 - Toxic to aquatic life with long lasting effects

**Precautionary Statements (GHS-US):**
- P210 - Keep away from heat, sparks, open flames, hot surfaces. - No smoking.
- P261 - Avoid breathing vapors, mist, spray.
- P271 - Use only outdoors or in a well-ventilated area.
- P273 - Avoid release to the environment.
- P280 - Wear protective gloves, protective clothing, eye protection, face protection, respiratory protection.
- P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P312 - Call a POISON CENTER or doctor if you feel unwell.
- P331 - If swallowed, do NOT induce vomiting.
- P370+P378 - In case of fire: Use appropriate for extinction.
- P391 - Collect spillage.
- P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to local, regional, national, territorial, provincial, and international regulations.

**Other Hazards**

**Other Hazards Not Contributing to the Classification:** Inhalation may aggravate those with pre-existing conditions including: skin, eye, and respiratory conditions. Flammable vapors may accumulate in the head space of closed containers.

**Unknown Acute Toxicity (GHS-US)** Not available

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

**Substances**

**Mixture**

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guar gum</td>
<td>(CAS No) 9000-30-0</td>
<td>30 – 60</td>
<td>Comb. Dust</td>
</tr>
<tr>
<td>Cellulose, carboxymethyl ether</td>
<td>(CAS No) 9000-11-7</td>
<td>10 – 30</td>
<td>Comb. Dust</td>
</tr>
<tr>
<td>Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, salts with bentonite</td>
<td>(CAS No) 68953-58-2</td>
<td>1 - 5</td>
<td>Comb. Dust</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

### SECTION 4: FIRST AID MEASURES

**Description of First Aid Measures**

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

**Inhalation:** When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell.

**Skin Contact:** Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.

**Eye Contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persist.

**Ingestion:** Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

**Most Important Symptoms and Effects Both Acute and Delayed**

**General:** May be fatal if swallowed and enters airways. Vapors may cause drowsiness and dizziness.

**Inhalation:** May cause drowsiness or dizziness.

**Skin Contact:** May cause mild skin irritation.

**Eye Contact:** May cause slight irritation to eyes.

**Ingestion:** May be fatal if swallowed and enters airways.

**Chronic Symptoms:** Not available

**Indication of Any Immediate Medical Attention and Special Treatment Needed**

If exposed or concerned, get medical advice and attention.

### SECTION 5: FIREFIGHTING MEASURES

**Extinguishing Media**

**Suitable Extinguishing Media:** Water spray, dry chemical, foam, carbon dioxide.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.
**Special Hazards Arising From the Substance or Mixture**

**Fire Hazard:** Combustible liquid.
**Explosion Hazard:** May form flammable/explosive vapor-air mixture.
**Reactivity:** Hazardous reactions will not occur under normal conditions.

**Advice for Firefighters**

**Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.
**Firefighting Instructions:** Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.
**Hazardous Combustion Products:** Nitrogen oxides. Carbon oxides (CO, CO₂). Hydrocarbons.

**Other information:** Do not allow run-off from fire fighting to enter drains or water courses.

**Reference to Other Sections**

Refer to section 9 for flammability properties.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Avoid breathing (vapors, mist, spray). Use only outdoors or in a well-ventilated area. Do not allow product to spread into the environment. Do not get in eyes, on skin, or on clothing. Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

**For Non-Emergency Personnel**

**Protective Equipment:** Use appropriate personal protection equipment (PPE).
**Emergency Procedures:** Evacuate unnecessary personnel.

**For Emergency Personnel**

**Protective Equipment:** Equip cleanup crew with proper protection.
**Emergency Procedures:** Ventilate area.

**Environmental Precautions**

Prevent entry to sewers and public waters. Avoid release to the environment.

**Methods and Material for Containment and Cleaning Up**

**For Containment:** Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
**Methods for Cleaning Up:** Clear up spills immediately and dispose of waste safely. Collect spillage. Absorb and/or contain spill with inert material, then place in suitable container. Contact competent authorities after a spill. Do not take up in combustible material such as: saw dust or cellulosic material.

**Reference to Other Sections**

See heading 8, Exposure Controls and Personal Protection.

**SECTION 7: HANDLING AND STORAGE**

**Precautions for Safe Handling**

**Additional Hazards When Processed:** Do not pressurize, cut, or weld containers. Proper grounding procedures to avoid static electricity should be followed.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

**Conditions for Safe Storage, Including Any Incompatibilities**

**Technical Measures:** Comply with applicable regulations.
**Storage Conditions:** Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely high or low temperatures, direct sunlight, ignition sources, incompatible materials.

**Incompatible Materials:** Strong acids. Strong bases. Strong oxidizers.

**Specific End Use(s)**

Gelling Agent. For professional use only.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control Parameters**
Liquid Poly-Gel
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<table>
<thead>
<tr>
<th>Petroleum distillates, hydrotreated light (64742-47-8)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>British Columbia</td>
<td>OEL TWA (mg/m³)</td>
</tr>
</tbody>
</table>

**Exposure Controls**

**Appropriate Engineering Controls:** Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ground/bond container and receiving equipment.

**Personal Protective Equipment:** Protective goggles. Gloves. Insufficient ventilation: wear respiratory protection. Protective clothing.

**Materials for Protective Clothing:** Chemically resistant materials and fabrics.

**Hand Protection:** Wear chemically resistant protective gloves.

**Eye Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Not available

**Respiratory Protection:** Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of vapor or mist are expected to exceed exposure limits.

**Other Information:** When using, do not eat, drink or smoke.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

**Information on Basic Physical and Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Beige, viscous liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Hydrocarbon</td>
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<tr>
<td>Odor Threshold</td>
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<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Evaporation Rate (butylacetate=1)</td>
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<tr>
<td>Melting Point</td>
<td>-10 °C (14°F)</td>
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<td>Freezing Point</td>
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<td>Boiling Point</td>
<td>186 - 264 (366.8°F-507.2°F)</td>
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<td>Flash Point</td>
<td>62 °C (143.6°F)</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
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</tr>
<tr>
<td>Lower Flammable Limit</td>
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</tr>
<tr>
<td>Upper Flammable Limit</td>
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</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Vapor Density at 20 °C</td>
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</tr>
<tr>
<td>Relative Density</td>
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<tr>
<td>Specific Gravity</td>
<td>1.04-1.06</td>
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<tr>
<td>Solubility</td>
<td>Forms a gel.</td>
</tr>
<tr>
<td>Log Pow</td>
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</tr>
<tr>
<td>Log Kow</td>
<td>Not available</td>
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<tr>
<td>Viscosity</td>
<td>1500-3000cps</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Mechanical Impact</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion Data – Sensitivity to Static Discharge</td>
<td>Not available</td>
</tr>
</tbody>
</table>
SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Stable at standard temperature and pressure. Combustible liquid.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.


SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified
LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified
Serious Eye Damage/Irritation: Not classified
Respiratory or Skin Sensitization: Not classified
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not available
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): May cause drowsiness or dizziness.

Aspiration Hazard: May be fatal if swallowed and enters airways.

Symptoms/Injuries After Inhalation: May cause drowsiness or dizziness.
Symptoms/Injuries After Skin Contact: May cause mild skin irritation.
Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion: May be fatal if swallowed and enters airways.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data

Petroleum distillates, hydrotreated light (64742-47-8)
LD50 Oral Rat > 5000 mg/kg
LD50 Dermal Rabbit > 2000 mg/kg
LC50 Inhalation Rat (mg/l) > 5.2 mg/l/4h

Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, salts with bentonite (68953-58-2)
LD50 Oral Rat > 5000 mg/kg
LC50 Inhalation Rat (mg/l) > 12.6 mg/l/4h

Guar gum (9000-30-0)
ATE (oral) 6770.000 mg/kg body weight

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecology - General: Toxic to aquatic life with long lasting effects.

Petroleum distillates, hydrotreated light (64742-47-8)
LC50 Fish 1 45 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1 4720 mg/l (Exposure time: 96 h - Species: Den-dronereides heteropoda)
LC 50 Fish 2 2.2 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

Persistence and Degradability

Liquid Poly-Gel
Persistence and Degradability May cause long-term adverse effects in the environment.
**Bioaccumulative Potential**

<table>
<thead>
<tr>
<th>Liquid Poly-Gel</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Bioaccumulative Potential</td>
<td>Not established.</td>
</tr>
</tbody>
</table>

**Petroleum distillates, hydrotreated light (64742-47-8)**

| BCF fish 1 | 61 - 159 |

**Mobility in Soil** Not available

**Other Adverse Effects**

**Other Information:** Avoid release to the environment.

### SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Recommendations:** Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

**Ecology – Waste Materials:** This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

### SECTION 14: TRANSPORT INFORMATION

**In Accordance With ICAO/IATA/DOT/TDG**

49 CFR 173.120 (3) A combustible liquid that does not sustain combustion is not subject to the requirements of this subchapter as a combustible liquid. Either the test method specified in ASTM D 4206 or the procedure in appendix H of this part may be used to determine if a material sustains combustion when heated under test conditions and exposed to an external source of flame.

**UN Number** Not regulated for transport

**UN Proper Shipping Name** Not regulated for transport

**Additional Information** Not regulated for transport

**Transport by sea** Not regulated for transport

**Air transport** Not regulated for transport

### SECTION 15: REGULATORY INFORMATION

#### US Federal Regulations

<table>
<thead>
<tr>
<th>Liquid Poly-Gel</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA Section 311/312 Hazard Classes</td>
<td>Immediate (acute) health hazard</td>
</tr>
</tbody>
</table>

**Petroleum distillates, hydrotreated light (64742-47-8)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, salts with bentonite (68953-58-2)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Guar gum (9000-30-0)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Xanthan gum (11138-66-2)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Cellulose, carboxymethyl ether (9000-11-7)**

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### US State Regulations

<table>
<thead>
<tr>
<th>Petroleum distillates, hydrotreated light (64742-47-8)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour</td>
<td></td>
</tr>
<tr>
<td>U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual</td>
<td></td>
</tr>
<tr>
<td>U.S. - Texas - Effects Screening Levels - Long Term</td>
<td></td>
</tr>
<tr>
<td>U.S. - Texas - Effects Screening Levels - Short Term</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, salts with bentonite (68953-58-2)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - Texas - Effects Screening Levels - Long Term</td>
<td></td>
</tr>
<tr>
<td>U.S. - Texas - Effects Screening Levels - Short Term</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Guar gum (9000-30-0)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>U.S. - Texas - Effects Screening Levels - Long Term</td>
<td></td>
</tr>
</tbody>
</table>
**Liquid Poly-Gel**

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### U.S. - Texas - Effects Screening Levels - Short Term

**Xanthan gum (11138-66-2)**

U.S. - Texas - Effects Screening Levels - Long Term

U.S. - Texas - Effects Screening Levels - Short Term

### Canadian Regulations

**Liquid Poly-Gel**

**WHMIS Classification**: Class D Division 2 Subdivision B - Toxic material causing other toxic effects

**Petroleum distillates, hydrotreated light (64742-47-8)**

Listed on the Canadian DSL (Domestic Substances List) inventory.

**WHMIS Classification**: Class B Division 3 - Combustible Liquid

Class D Division 2 Subdivision B - Toxic material causing other toxic effects

**Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, salts with bentonite (68953-58-2)**

Listed on the Canadian DSL (Domestic Substances List) inventory.

**WHMIS Classification**: Uncontrolled product according to WHMIS classification criteria

**Guar gum (9000-30-0)**

Listed on the Canadian DSL (Domestic Substances List) inventory.

**WHMIS Classification**: Uncontrolled product according to WHMIS classification criteria

**Xanthan gum (11138-66-2)**

Listed on the Canadian DSL (Domestic Substances List) inventory.

**WHMIS Classification**: Uncontrolled product according to WHMIS classification criteria

**Cellulose, carboxymethyl ether (9000-11-7)**

Listed on the Canadian DSL (Domestic Substances List) inventory.

**WHMIS Classification**: Uncontrolled product according to WHMIS classification criteria

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by CPR.

### SECTION 16: OTHER INFORMATION

**Revision date**: 08/06/2014

**Other Information**: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**GHS Full Text Phrases**:

- **Acute Tox. 4 (Oral)**: Acute toxicity (oral) Category 4
- **Aquatic Acute 2**: Hazardous to the aquatic environment - Acute Hazard Category 2
- **Aquatic Chronic 2**: Hazardous to the aquatic environment - Chronic Hazard Category 2
- **Asp. Tox. 1**: Aspiration hazard Category 1
- **Comb. Dust**: Combustible Dust
- **Eye Dam. 1**: Serious eye damage/eye irritation Category 1
- **Eye Irrit. 2A**: Serious eye damage/eye irritation Category 2A
- **Flam. Liq. 3**: Flammable liquids Category 3
- **Flam. Liq. 4**: Flammable liquids Category 4
- **STOT SE 3**: Specific target organ toxicity (single exposure) Category 3
- **H226**: Flammable liquid and vapor
- **H227**: Combustible liquid
- **May form combustible dust concentrations in air**
Liquid Poly-Gel
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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<table>
<thead>
<tr>
<th>Globally Harmonized System of Classification and Labelling of Chemicals (GHS)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H302 Harmful if swallowed</td>
<td></td>
</tr>
<tr>
<td>H304 May be fatal if swallowed and enters airways</td>
<td></td>
</tr>
<tr>
<td>H318 Causes serious eye damage</td>
<td></td>
</tr>
<tr>
<td>H319 Causes serious eye irritation</td>
<td></td>
</tr>
<tr>
<td>H336 May cause drowsiness or dizziness</td>
<td></td>
</tr>
<tr>
<td>H401 Toxic to aquatic life</td>
<td></td>
</tr>
<tr>
<td>H411 Toxic to aquatic life with long lasting effects</td>
<td></td>
</tr>
</tbody>
</table>

Party Responsible for the Preparation of This Document
Economy Polymers & Chemicals
435 E. Anderson Road Houston, TX 77047
713-723-8416; 1-800-231-2066

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS US 2012 & WHMIS