SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Identifier

Product form: Substance

Substance name: ECOPOL-18Y2

Synonyms: Powdered Gel

Intended Use Of The Product

Use of the substance/mixture: Gelling Agent. For professional use only.

Name, Address, And Telephone Of The Responsible Party

Economy® Polymers & Chemicals
435 E. Anderson Road
77047 Houston, TX
T 713-723-8416, 1-800-231-2066
www.economypolymers.com

Emergency Telephone Number

Emergency number: CHEMTREC 1-800-424-9300 (US); 703-527-3887 (International, collect calls are accepted)

SECTION 2: HAZARDS IDENTIFICATION

Classification Of The Substance Or Mixture

GHS-US classification

Comb. Dust

Label Elements

GHS-US labeling

Signal word (GHS-US): Warning

Hazard statements (GHS-US): May form combustible dust concentrations in air

Other Hazards: Not available

Unknown acute toxicity (GHS US): Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Name: ECOPOL-18Y2

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Guar gum, carboxymethyl 2-hydroxypropyl ether, sodium salt</td>
<td>(CAS No.) 68130-15-4</td>
<td>100</td>
<td>Comb. Dust, H232</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description Of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: When symptoms occur: go into open air and ventilate suspected area.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion: Rinse mouth. Do NOT induce vomiting.

Most Important Symptoms And Effects Both Acute and Delayed

General: Not expected to present a significant hazard under anticipated conditions of normal use.
**ECOPOL-18Y2**

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**Inhalation:** Prolonged inhalation of dust may cause respiratory irritation.

**Skin Contact:** Dust may cause irritation in skin folds or by contact in combination with tight clothing

**Eye Contact:** Dust from this product may cause minor eye irritation.

**Ingestion:** None under normal use.

**Chronic symptoms:** Not available.

**Indication Of Any Immediate Medical Attention And Special Treatment Needed**

If you feel unwell, seek medical advice (show the label where possible).

**SECTION 5: FIREFIGHTING MEASURES**

**Extinguishing Media**

- **Unsuitable extinguishing media:** Do not use a heavy water stream.

**Special Hazards Arising From The Substance Or Mixture**

- **Fire hazard:** Combustible Dust. Dust explosion hazard in air. Supports combustion. Under conditions of fire this material may produce: Carbon dioxide. Carbon monoxide.
- **Explosion hazard:** Avoid dust clouds in combination with static electricity. Dust clouds can be explosive.
- **Reactivity:** Stable at ambient temperature and under normal conditions of use.

**Advice For Firefighters**

- **Precautionary measures fire:** Not available
- **Firefighting instructions:** Exercise caution when fighting any chemical fire. Do not allow run-off from fire fighting to enter drains or water courses.
- **Protection during firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.
- **Hazardous Combustion Products:** Carbon oxides (CO, CO2).

**Reference To Other Sections**

Refer to section 9 for flammability properties.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Personal Precautions, Protective Equipment And Emergency Procedures**

- **General measures:** Avoid generating dust. Handle in accordance with good industrial hygiene and safety practice. Good housekeeping is needed during storage, transfer, handling, and use of this material to avoid excessive dust accumulation.
- **For Non-Emergency Personnel**
  - **Protective equipment:** Use appropriate personal protection equipment (PPE).
  - **Emergency procedures:** Evacuate unnecessary personnel.
- **For Emergency Personnel**
  - **Protective equipment:** Equip cleanup crew with proper protection.
  - **Emergency procedures:** Ventilate area.

**Environmental Precautions**

Prevent entry to sewers and public waters.

**Methods And Material For Containment And Cleaning Up**

- **Methods for cleaning up:** Collect spillage. Avoid generation of dust during clean-up of spills. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up. Practice good housekeeping - spillage can be slippery on smooth surface either wet or dry.

**Reference To Other Sections**

See heading 8, exposure controls and personal protection.

**SECTION 7: HANDLING AND STORAGE**

**Precautions For Safe Handling**

- **Hygiene measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.
ECOPOL-18Y2
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

**Conditions For Safe Storage, Including Any Incompatibilities**

**Storage conditions:** Keep only in the original container in a cool, well ventilated place away from: incompatibilities, ignition sources, hot surfaces, direct sunlight. Keep container closed when not in use. Protect from moisture.

**Incompatible materials:** Strong acids, strong bases, strong oxidizers.

**Specific End Use(s)**
Gelling Agent. For professional use only.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control Parameters**
No Occupational Exposure Limits (OELs) have been established for this product or its chemical components.

**Exposure Controls**
*Appropriate engineering controls:* Provide adequate ventilation to minimize dust concentrations. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed.

**Personal protective equipment:**
- Hand protection: Wear chemically resistant protective gloves.
- Eye protection: Chemical goggles or safety glasses.
- Skin and body protection: Not available
- Respiratory protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust are expected to exceed exposure limits.

**Other information:** When using, do not eat, drink or smoke.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

**Information On Basic Physical And Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Powder, Yellow</td>
</tr>
<tr>
<td>Odour</td>
<td>Not available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>8 - 10 (0.5% Solution)</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 150 °C (302°F)</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower flammable limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper flammable limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Specific gravity density</td>
<td>1.45</td>
</tr>
</tbody>
</table>
ECOPOL-18Y2
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solubility</td>
<td>Not available</td>
</tr>
<tr>
<td>Log Pow</td>
<td>Not available</td>
</tr>
<tr>
<td>Log Kow</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion data - sensitivity to mechanical impact</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion data - sensitivity to static discharge</td>
<td>Not available</td>
</tr>
</tbody>
</table>

**SECTION 10: STABILITY AND REACTIVITY**

**Reactivity**
Stable at ambient temperature and under normal conditions of use. Combustible dust.

**Chemical Stability**
Stable under normal conditions.

**Possibility Of Hazardous Reactions**
Hazardous polymerization will not occur.

**Conditions To Avoid**
Direct sunlight. Extremely high or low temperatures. Protect from moisture. Use good housekeeping practices during storage, transfer, handling, to avoid excessive dust accumulation.

**Incompatible Materials**

**Hazardous Decomposition Products**
Carbon oxides (CO, CO2).

**SECTION 11: TOXICOLOGICAL INFORMATION**

**Information On Toxicological Effects - Product**

**Acute toxicity**
Not classified

**LD50 and LC50 Data**
Not available

**Skin corrosion/irritation**
Not classified pH: 8 - 10 (0.5% Solution)

**Serious eye damage/irritation**
Not classified pH: 8 - 10 (0.5% Solution)

**Respiratory or skin sensitisation**
Not classified

**Germ cell mutagenicity**
Not classified

**Teratogenicity**
Not available

**Carcinogenicity**
Not classified

**Specific target organ toxicity (repeated exposure)**
Not classified

**Reproductive toxicity**
Not classified

**Specific target organ toxicity (single exposure)**
Not classified

**Aspiration hazard**
Not classified

**Symptoms/injuries after inhalation**
Prolonged inhalation of dust may cause respiratory irritation.

**Symptoms/injuries after skin contact**
Dust may cause irritation in skin folds or by contact in combination with tight clothing.

**Symptoms/injuries after eye contact**
Dust from this product may cause minor eye irritation.

**Symptoms/injuries after ingestion**
None under normal use.

**Information On Toxicological Effects - Ingredient(s)**

**LD50 and LC50 Data**
Not available

**SECTION 12: ECOLOGICAL INFORMATION**

**Toxicity**

**Persistence And Degradability**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ECOPOL-18Y2</td>
<td>Persistence and degradability: Not established.</td>
</tr>
</tbody>
</table>

**Bioaccumulative Potential**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ECOPOL-18Y2</td>
<td>Bioaccumulative potential: Not established.</td>
</tr>
</tbody>
</table>

**Mobility In Soil**
Not available

**Other Adverse Effects**

**Other information**
Avoid release to the environment.

08/19/2013 EN (English)
SECTION 13: DISPOSAL CONSIDERATIONS
Waste disposal recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION
In accordance with ICAO/IATA/DOT/TDG
UN Number Not regulated for transport
UN Proper Shipping Name Not regulated for transport
Additional information Not regulated for transport
Overland transport Not regulated for transport
Transport by sea Not regulated for transport
Air transport Not regulated for transport

SECTION 15: REGULATORY INFORMATION
US Federal regulations
Guar gum, carboxymethyl 2-hydroxypropyl ether, sodium salt (68130-15-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

US State regulations
Neither this product nor its chemical components appear on any US state lists.

Canadian regulations
Guar gum, carboxymethyl 2-hydroxypropyl ether, sodium salt (68130-15-4)
Listed on the Canadian DSL (Domestic Substances List) inventory.
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION
Indication of changes : Revision date: 08/19/2013
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

<table>
<thead>
<tr>
<th>Comb. Dust</th>
<th>Combustible Dust</th>
</tr>
</thead>
</table>

Party Responsible For The Preparation Of This Document:
Economy Polymers & Chemicals
435 E. Anderson Road Houston, TX 77047
713-723-8416; 1-800-231-2066

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should therefore be construed as guaranteeing any specific property of the product.